

## F75



## Flat suction cup with cleats

- Suitable for flat objects.
- ▶ Good stability and little inherent movement.
- Recommended when the lifting force is parallel to the surface of the object.
- Cleats prevent thin, sensitive objects from being deformed and gives extra friction when the lifting force is parallel.

#### Lifting forces & Technical data

|         | Lifting force vertical to the surface, N, at vacuum level |         |         | Lifting force parallel to the surface, N, at vacuum level |         | Volume          | Min. curve<br>radius | Max.<br>vertical<br>movement | Weight<br>rubber<br>part |
|---------|---|---------|---------|---|---------|-----------------|----------------------|------------------------------|--------------------------|
| 20 -kPa | 60 -kPa   | 90 -kPa | 20 -kPa | 60 -kPa   | 90 -kPa | cm <sup>3</sup> | mm                   | mm                           | g                        |
| 80      | 200   | 270     | 60      | 110   | 140     | 20              | 150                  | 3.0                          | 23                       |

#### **Material specifications**

| Material         | Colour    | Hardness<br>°Shore A | Temperature range<br>°C |
|------------------|-----------|----------------------|-------------------------|
| Nitrile-PVC, NPV | Black     | 50                   | 0–90                    |
| Silicone, SIL    | Red       | 50                   | -40–200                 |
| HNBR             | Grey-blue | 75                   | -30–140*                |

#### Material resistance

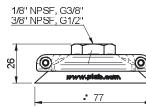
| Material         | Wear<br>resistance | Oil       | Weather<br>& ozone | Hydrolysis | Petrol    | Concentrated<br>acids | Alcohol | Oxidation |
|------------------|--------------------|-----------|--------------------|------------|-----------|-----------------------|---------|-----------|
| Nitrile-PVC, NPV | Excellent          | Excellent | Good               | Good       | Excellent | Fair                  | Good    | Good      |
| Silicone, SIL    | Good               | Poor      | Excellent          | Fair       | Poor      | Poor                  | Good    | Excellent |
| HNBR             | Excellent          | Excellent | Excellent          | Good       | Excellent | Fair                  | Good    | Excellent |



### **Ordering information**

| Complete suction cups   | Art. No. |
|---|----------|
| Suction cup F75 Nitrile-PVC, 1/8" NPSF female, with mesh filter | 0101873  |
| Suction cup F75 Nitrile-PVC, G3/8" female, with mesh filter     | 0101874  |
| Suction cup F75 Nitrile-PVC, G3/8" female, with cone valve      | 0101877  |
| Suction cup F75 Nitrile-PVC, 3/8" NPSF female, with mesh filter | 0101875  |
| Suction cup F75 Nitrile-PVC, G1/2" female, with mesh filter     | 0101876  |
| Suction cup F75 Nitrile-PVC, G1/2" female, with cone valve      | 0101879  |
| Suction cup F75 Silicone, 1/8" NPSF female, with mesh filter    | 0101866  |
| Suction cup F75 Silicone, G3/8" female, with mesh filter        | 0101867  |
| Suction cup F75 Silicone, G3/8" female, with cone valve         | 0101870  |
| Suction cup F75 Silicone, 3/8" NPSF female, with mesh filter    | 0101868  |
| Suction cup F75 Silicone, G1/2" female, with mesh filter        | 0101869  |
| Suction cup F75 Silicone, G1/2" female, with cone valve         | 0101872  |
| Suction cup F75 HNBR, 1/8" NPSF female, with mesh filter        | 0108184  |
| Suction cup F75 HNBR, G3/8" female, with mesh filter            | 0108185  |
| Suction cup F75 HNBR, 3/8" NPSF female, with mesh filter        | 0108186  |
| Suction cup F75 HNBR, G1/2" female, with mesh filter            | 0108187  |

When using F75 G1/2" female with cone valve (0101879 and 0101872) with Level compensator G1/2" (3350071 and 0114291) or Ball joint G1/2" (3350066), a Connector G1/2" (3107757) must be used.



| Rubber parts                | Art. No. |
|-----------------------------|----------|
| Suction cup F75 Nitrile-PVC | 3150131P |
| Suction cup F75 Silicone    | 3150131S |
| Suction cup F75 HNBR        | 3150131T |

| Fittings                                       | Art. No. |
|--|----------|
| Fitting 75, 1/8" NPSF female, with mesh filter | 0100548  |
| Fitting 75, G3/8" female, with mesh filter     | 0100551  |
| Fitting 75, G3/8" female, with cone valve      | 0100552  |
| Fitting 75, 3/8" NPSF female, with mesh filter | 0100553  |
| Fitting 75, G1/2" female, with mesh filter     | 0100555  |
| Fitting 75, G1/2" female, with cone valve      | 0100556  |

For further information and dimensioned drawings, see section Suction cups/grippers Fittings.



# F110



## Flat suction cup with cleats

- Suitable for flat objects.
- Good stability and little inherent movement.
- Recommended when the lifting force is parallel to the surface of the object.
- Cleats prevent thin, sensitive objects from being deformed and gives extra friction when the lifting force is parallel.

### Lifting forces & Technical data

|         | force vertica<br>e, N, at vacuu |         | Lifting force parallel to the surface, N, at vacuum level |         |         | Volume          | Min. curve<br>radius | Max.<br>vertical<br>movement | Weight<br>rubber<br>part |
|---------|---------------------------------|---------|---|---------|---------|-----------------|----------------------|------------------------------|--------------------------|
| 20 -kPa | 60 -kPa                         | 90 -kPa | 20 -kPa   | 60 -kPa | 90 -kPa | cm <sup>3</sup> | mm                   | mm                           | g                        |
| 140     | 420                             | 560     | 140   | 250     | 300     | 70              | 250                  | 4.0                          | 66                       |

#### **Material specifications**

| Material         | Colour    | Hardness<br>°Shore A | Temperature range<br>°C |
|------------------|-----------|----------------------|-------------------------|
| Nitrile-PVC, NPV | Black     | 50                   | 0–90                    |
| Silicone, SIL    | Red       | 50                   | -40–200                 |
| HNBR             | Grey-blue | 75                   | -30–140*                |

 $^*$  For a shorter period of time up to +160  $^\circ\!\!C$ 

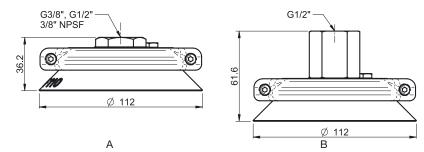
#### **Material resistance**

| Material         | Wear<br>resistance | Oil       | Weather<br>& ozone | Hydrolysis | Petrol    | Concentrated<br>acids | Alcohol | Oxidation |
|------------------|--------------------|-----------|--------------------|------------|-----------|-----------------------|---------|-----------|
| Nitrile-PVC, NPV | Excellent          | Excellent | Good               | Good       | Excellent | Fair                  | Good    | Good      |
| Silicone, SIL    | Good               | Poor      | Excellent          | Fair       | Poor      | Poor                  | Good    | Excellent |
| HNBR             | Excellent          | Excellent | Excellent          | Good       | Excellent | Fair                  | Good    | Excellent |



## **Ordering information**

|   | Complete suction cups  | Art. No. |
|---|--|----------|
| А | Suction cup F110 Nitrile-PVC, G3/8" female, with mesh filter     | 0101915  |
| А | Suction cup F110 Nitrile-PVC, 3/8" NPSF female, with mesh filter | 0101916  |
| А | Suction cup F110 Nitrile-PVC, G1/2" female, with mesh filter     | 0101917  |
| В | Suction cup F110 Nitrile-PVC, G1/2" female, with cone valve      | 0101921  |
| А | Suction cup F110 Silicone, G3/8" female, with mesh filter        | 0101908  |
| А | Suction cup F110 Silicone, 3/8" NPSF female, with mesh filter    | 0101909  |
| А | Suction cup F110 Silicone, G1/2" female, with mesh filter        | 0101910  |
| В | Suction cup F110 Silicone, G1/2" female, with cone valve         | 0101914  |
| А | Suction cup F110 HNBR, G3/8" female, with mesh filter            | 0108188  |
| А | Suction cup F110 HNBR, 3/8" NPSF female, with mesh filter        | 0108189  |
| А | Suction cup F110 HNBR, G1/2" female, with mesh filter            | 0108190  |



| Rubber part                  | Art. No. |
|------------------------------|----------|
| Suction cup F110 Nitrile-PVC | 3150132P |
| Suction cup F110 Silicone    | 3150132S |
| Suction cup F110 HNBR        | 3150132T |

| Fitting 110, G1/2" female, with mesh filter 01   | Art. No. |
|--|----------|
|  | 0100557  |
| Eitting 110, 2/0" NDSE fomale, with mech filter  | 0100561  |
| Fitting 110, 5/6 INFSF lemale, with mesh line 01 | 0100559  |
| Fitting 110, G1/2" female, with cone valve 01    | 0100563  |

For further information and dimensioned drawings, see section Suction cups/grippers Fittings.

| Spare part                       | Material  | Temperature range<br>°C | Art. No. |
|----------------------------------|-----------|-------------------------|----------|
| Cone valve for Fitting 110 & 150 | AI/SS/NBR | -40–110                 | 3350034  |



# F150



## Flat suction cup with cleats

- Suitable for flat objects.
- ▶ Good stability and little inherent movement.
- Recommended when the lifting force is parallel to the surface of the object.
- Cleats prevent thin, sensitive objects from being deformed and gives extra friction when the lifting force is parallel.

## Lifting forces & Technical data

|         | Lifting force vertical to the surface, N, at vacuum level |         | Lifting force parallel to the surface, N, at vacuum level |         | Volume  | Min. curve<br>radius | Max.<br>vertical<br>movement | Weight<br>rubber<br>part |     |
|---------|---|---------|---|---------|---------|----------------------|------------------------------|--------------------------|-----|
| 20 -kPa | 60 -kPa   | 90 -kPa | 20 -kPa   | 60 -kPa | 90 -kPa | cm <sup>3</sup>      | mm                           | mm                       | g   |
| 300     | 850   | 1100    | 250   | 600     | 800     | 160                  | 500                          | 6.0                      | 200 |

### **Material specifications**

| Material         | Colour | Hardness<br>°Shore A | Temperature range<br>°C |
|------------------|--------|----------------------|-------------------------|
| Nitrile-PVC, NPV | Black  | 50                   | 0–90                    |
| Silicone, SIL    | Red    | 50                   | -40–200                 |

#### **Material resistance**

| Material         | Wear<br>resistance | Oil       | Weather<br>& Ozone | Hydrolysis | Petrol    | Concentrated acids | Alcohol | Oxidation |
|------------------|--------------------|-----------|--------------------|------------|-----------|--------------------|---------|-----------|
| Nitrile-PVC, NPV | Excellent          | Excellent | Good               | Good       | Excellent | Fair               | Good    | Good      |
| Silicone, SIL    | Good               | Poor      | Excellent          | Fair       | Poor      | Poor               | Good    | Excellent |

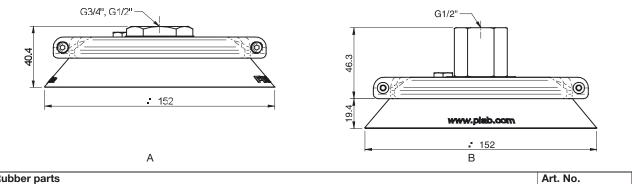


3150133P

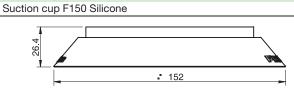
3150133S

#### **Ordering information**

|   | Complete suction cups  | Art. No. |
|---|--|----------|
| А | Suction cup F150 Nitrile-PVC, G3/4" female, with mesh filter | 0101939  |
| А | Suction cup F150 Nitrile-PVC, G1/2" female, with mesh filter | 0101938  |
| В | Suction cup F150 Nitrile-PVC, G1/2" female, with cone valve  | 0101941  |
| А | Suction cup F150 Silicone, G3/4" female, with mesh filter    | 0101935  |
| А | Suction cup F150 Silicone, G1/2" female, with mesh filter    | 0101934  |
| В | Suction cup F150 Silicone, G1/2" female, with cone valve     | 0101937  |



Rubber parts Suction cup F150 Nitrile-PVC



| Fittings                                    | Art. No. |
|---|----------|
| Fitting 150, G1/2" female, with mesh filter | 0100564  |
| Fitting 150, G3/4" female, with mesh filter | 0100567  |
| Fitting 150, G1/2" female, with cone valve  | 0100566  |

For further information and dimensioned drawings, see section Suction cups/grippers Fittings.

| Spare part                       | Material  | Temperature range<br>°C | Art. No. |
|----------------------------------|-----------|-------------------------|----------|
| Cone valve for Fitting 110 & 150 | AI/SS/NBR | -40–110                 | 3350034  |